

IN THE ABSTRACT:

Please amend the abstract as shown below, in which deleted terms are shown with strikethrough and/or double brackets, and added terms are shown with underscoring.

ABSTRACT

A method of manufacturing a cylindrical body, comprising the step of forming the cylindrical body [(W2)] by bending a plate-like work [(W1)] having first projected [[part]]finger [(7a)] to fourth projected [[part]]finger [(7d)] at four corned parts and allowing the end faces [(1, 2)] thereof to abut on each other, wherein the main surface [(3)] of the cylindrical body on the side where sags (6a, 6b) are present is formed in an outer peripheral wall surface and the rear surface [(4)] thereof on the side where the burrs (5a, 5b) are present is formed in an inner peripheral wall surface, and a first projected part [(8)] is formed of the first projected [[part]]finger [(7a)] and the third projected [[part]]finger [(7c)] and a second projected part [(9)] is formed of the second projected [[part]]finger [(7c)] and the fourth projected [[part]]finger [(7d)]. After the cylindrical body [(W2)] is held by friction stir welding devices (20, 120), the probe [(104)] of a friction stir welding tool [(100)] is buried from the direction of either of the first projected part [(8)] and the second projected part [(9)], and scanned in the direction of the other of the second projected part [(9)] and the first projected part [(8)]. The probe [(104)] is buried and scanned in the state of being displaced to an advancing side.